

Work Order ID 149046

Tuesday, July 19, 2016 7:27:46 AM

149046

Page 1

Item ID: D5311-5

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Prop Rod

Start Date: 7/19/2016 Start Qty: 6.00

6

Cust Item ID:

Required Date: 7/22/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: **21 DAS**

Date: **JUL 19 2016**

Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5311	B								

110

0.00

110

Small Fab

Memo

0.00

Small Fab

1- CUT AT 11.00"

2- PUNCH ONE END AS SPEC CONTROL DWG (SEE NOTE8)

3- TRIM OFF ACCESS MATERIAL AND DEBURR.

6 FF JUL 19 2016

120

QC5- Inspect part completeness to step on W/O 0.00

120

QC

Memo

0.00

Quality Control

6 38 9-89 JUL 19 2016

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Page 2

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Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Prop Rod

Start Date: 7/19/2016 Start Qty: 6.00

6

Cust Item ID:

Required Date: 7/22/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: *WA 01*

0.00

130

Packaging

Memo

0.00

Packaging

WA1

*6**Q**16-7-19*

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

DAS
21
9-89

JUL 19 2016

Sub 7/19/16

Picklist Print

Tuesday, July 19, 2016 7:27:51 AM

Page 1

Work Order ID: 149046

149046

Parent Item: D5311-5

D5311-5

Parent Item Name: Prop Rod

Start Date: 7/19/2016

Required Date: 7/22/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IIN REV:A 16.02.10 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No				f	168.3158		5.810526			

M304TR0 750W 049

304 RD Tube .750 x .049W

**

JUL 19 2016

Location

Loc Qty

Loc Code

GA002

168.315787

M134306

2.75

M134604

49.23105

M134824

22.650527

M135093

33.68421

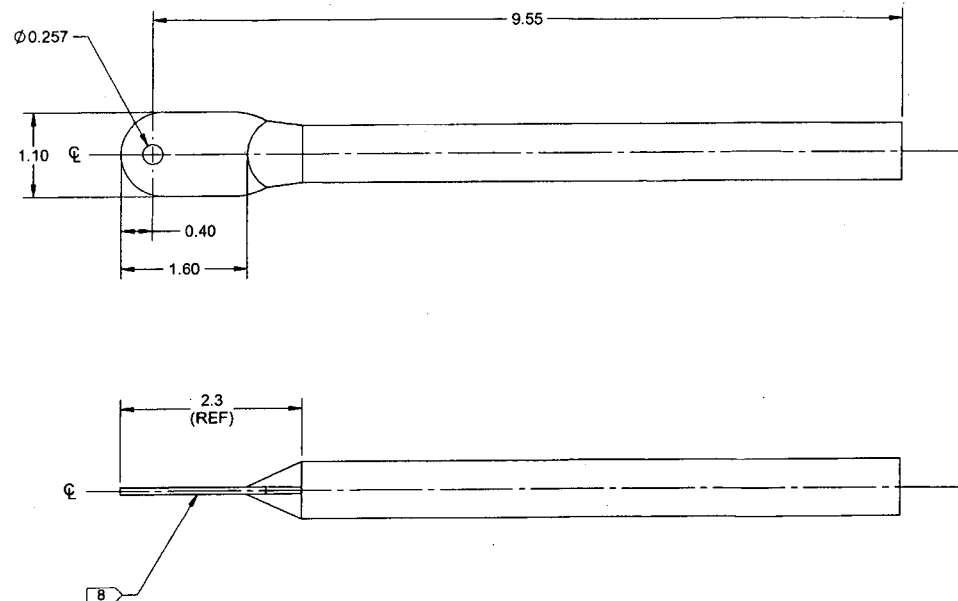
M135242

60

5.810526

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



D5311-5 PROP ROD

NOTES:

- 1) MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING
PER ASTM A276 OR ASME SA213 OR ASTM A269
REF DART SPEC M304TR0.750W.049
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.35 lbs
- 8) PUNCH END USING TOOL NUMBER DT8117

RELEASED
2016-04-18

APPROVED

DESIGN	AK	DART AEROSPACE LTD	
DRAWN	AK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CC	DRAWING NO.	REV. B
MFG. APPR.	DD	D5311	SHEET 4 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	ENGINE COWL SWIVEL PROP ROD	NTS
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